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Implementation of Green Supply Chain Management in Industries and its Effect on Customer's Satisfaction

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Abstract: The purpose of this paper is to investigate the effect of Green Supply Chain Management practice on customer's satisfaction in industries. For this reason, data were collected from executives and managers in companies of reputed industries of India. A descriptive, correlational methodology was adopted an data were analyzedusing structural equation modeling and partial least squares (PLS) path analysis. The results revealed that the internal green practices, external green collaboration of a company have a positive and significant impacton customer's satisfaction. Finally, the results suggest thatstrengthening green supply chain management practice in Indian industries improves green performance, which in turnincreases customer's satisfaction

Keywords: green supply chain management, internal green practices, external green collaboration, company's green performance, customer's satisfaction.

I. INTRODUCTION

International industries always try to satisfy their customers by proving proper service and better quality products through the innovation and research carried out by the companies. Sometimes this takes the form of improving green performance by observingenvironmental laws and standards, increasing customer knowledge in this area, and reducing the negative environmental effects of their products and services (Koplin, Seuring, &Mesterharm, 2007). Green performance involves assessing the relationship between trade and the environment (Olsthoorn, Tyteca, Wehrmeyer, & Wagner, 2001). Sustainable developmentis key to ensuring a company's survival and requires the commitment and participation of allemployees and managers. Many industries are facing competitive pressure to coordinate andcooperate through the supply chain management practice to improve agility, flexibility and proper functioning of their product. On the other hand implementation of green supply chain management practice have a positive impact on satisfaction of the customers. Sigala (2008) suggested that concern about environmental issues and governmental policies drive the industries to adopt green supply chain management practice to maintain competitiveness.

A green supply chain management leads the organizations for sustainable consumption and environmentallyfriendly business operations. From a macro perspective, attention to green issues is importantin relation to both the design of new green products and the creation of markets for productsthat are compatible with the environment. The creation of a green supply chain requires the development of opportunities for companies to invest in the design and manufacture ofgreener products and to meet the requirements of sustainability. It involves not only the production of green consumer goods, but also the involvement of suppliers in the creation ofgreener markets (Sheu, Chou, & Hu, 2005).

This study sought to investigate the role of internal green practices and external green collaboration on green performance and customer's satisfaction. Internal green practice recognises that different administrative areas within the company need to be integrated for optimum performance (Flynn, Huo, & Zhao, 2010). External green collaboration involves mutual understanding of environmental responsibilities and risks and shared decision-making to solve environmental problems and allocate resources, skills and knowledge between suppliers, partners and customers in the supply chain to achieve common environmental goals (Vachon, S., & Klassen, R. D. 2008).

Our investigation is significantly different from the existing investigations. No investigation has been carried out to investigate the impact of green supply chain management practices i.e. internal green practices, external green collaborations on customer's satisfaction. Our aim is to

analyze the effect ofinternal green practices and external green collaboration on customer's satisfaction.



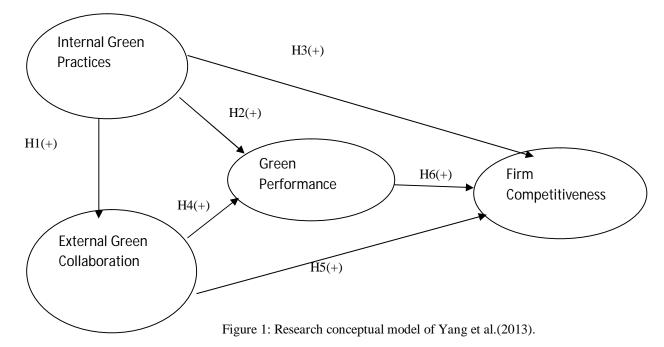
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II. HYPOTHESES

The study of the conceptual model of Yang et al.(2013) is shown in Figure 1, in which green supply chain management is understood as comprising internal greenpractices and external green collaboration. In the present study, internal green practices are identified as green policy, green shipping practices and green marketing, and external greencollaborations are comprised as green collaboration with suppliers, green collaboration with partnersand green collaboration with customers. Now the green performance of a company may be assessed by reduction in pollutants and reduction in green costs. The customer's satisfaction may be assessed by the accelerated sales of goods which in turns increased profits.



The Figure 1 shows six testable hypotheses in which all of the direct associations indicated are hypothesised as positive. The theoretical structural model incorporates greenperformance as the focal construct with internal green practices and external greencollaboration as antecedents and firm competitiveness as a consequence. The above model is designed to assess the impact of green supply chain indicators on firm competitiveness. Our proposed investigation claims that the combination of internal green practices and external green performance, ultimately leads to customer's satisfaction.

Stevens (1989) suggested that companies should achieve cooperation between internal processes to a relatively high degree before initiating external integration. Flynn et al. (2010) proposed that internal integration removes key barriers and creates cooperation to meet customer needs rather than reflecting traditional administrative divisions and specializations. Several researchers like Cohen & Levinthal (1990), Hillebrand & Biemans (2004), Lane, Koka, & Pathak (2006) and Takeishi (2001) proposed that during the company's high level of internal communication and coordination, it can accelerate its external integration by utilising new knowledge obtained from external suppliers, partners and customers and acknowledging their business interests.

Several researchers like Swink & Nair (2007), Swink, Narasimhan & Kim (2005) etc. proposed that people in various operating units in a strategic partnership company should interact with each other to integrate their objectives and activities. Kanter (1994) suggested that the company may achieve a highdegree of integration with its external customers and suppliers only if they adopt collaboration and alliance with the other organizations. Therefore, the following hypothesis follows from the above mentioned investigations.

A. H1: Internal green practice has a significant impact in external green collaboration.

Several researchers like Droge, Jayaram, & Vickery (2004), O'Leary-Kelly & Flores (2002), Rosenzweig, Roth, & Dean Jr, (2003), Swink & Nair (2007), Zailani & Rajagopal (2005) investigated the impact of cross-functional and cross-organizational performance on firm performance. They also derived that there is a positive relationship between internal performance and operational performance. Stank, Keller Daugherty (2001) and Ellingeret al. (2007) investigated that collaboration between marketing and



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logistics had a positive effect ondistribution services performance. Zhu and Sarkis (2004) proposed that companies with highlevels of adaptation of green activity achieve improved environmental performance. Hencethere is considerable evidence to support the hypothesis that the implementation of internalgreen practices will lead to improved green performance. Based on these investigationswe hypothesize that:

B. H2: Internal green practice has a significant impact on the company's green performance.

Rao & Holt (2005) proposed that green activities and integration have potential strategic value because they affect the valuechain in multiple areas and they produce unique benefits at each level of the supply chain. They also proposed that there should be a variety of measures of competitive performancewhich, as much as possible, provide a holistic approach to the environmental infiltrations on the firm's economic performance. Consequently, the following Hypothesis is proposed:

C. H3: Internal green performance has a significant impact on firm competitiveness.

The Increasing environmental concern from customers, buyers, communities, and government regulations force companies to implement Green Supply Chain Management (GSCM) and green innovation. Zhu, Sarkis, & Lai, 2008 suggested that GSCM and green innovation have strategic interconnection in developing new green product. Vachon and Klassen (2008) proposed that green cooperation between the organization and the members of its green supply chain enables the company to implement GSCM. They also suggested that setting common environmental goals, common environmental planning, and working together reduce pollution and other environmental effects. According to De Giovanni & Esposito Vinzi (2012), greencooperative activities are profitable for supply chain members in both economic and environmental terms. Vachon & Klassen (2006) also suggested that cooperation between the members of the supply chain boost the development environmental activities and the reduction of pollution. Rao & Holt(2005) claimed that greensupply chain management leads to effective collaboration among trading partners and helpsthem to reinforce green performance. Based on these theoretical justification, the following hypothesis follows:

D. H4: External green collaboration has a significant impact on a company's green performance.

According to Vachon & Klassen (2006) wider collaboration between members of the chain may enhance the development of improved environmental activities and reduce pollution. They also proposed that external green collaboration improves firm performance and this lead reduction of environmental impacts and firm competitiveness. Rao & Holt (2005) examined whether green supply chains may lead to competitiveness and economic performance of the company and they found a positive correlation between them. Porter & van der Linde(1995) suggested that in orderto increase competitiveness in global markets, companies must work together with supplychain partners to act in accordance with environmental regulations, reduce environmental impacts and achieve environmental goals. Accordingly the following hypothesis follows.

E. H5: External green collaboration has a significant impact on firm competitiveness.

Environmental regulation and competitive advantage of the companies were studied in a by Hitchens et al. (2000), where a packaging of waste in the European supply chain were studied. According to Hick (2000) and Hansmann & Claudia (2001), successful environmental management can improve corporate structure and provide new opportunities for companies to strengthen their capabilities and facilities. Bacallan (2000) showed that organizations can strengthen their position in a competitive environment by improving their green performance to be consistent with environmental regulations. Montabon, Sroufe, & Narasimhan (2007) showed integration of environmental concerns into management activities can greatly assist companies to achieve competitive advantages. Consequently, the theoretical justifications reveals the following hypothesis.

F. H6: A company's green performance has a significant impact on its competitiveness.

III. METHODOLOGY

Our aim is to investigate the impact of green supply chain management practice on customer's satisfaction. A structural model with green performance embedded as the focal construct was described and supported in the previous section. Data were collected from a sample of experts (executives and operation managers) using a questionnaire designed.. The data were analyzed to assess the structural model using the methods of structural equation modeling and partial least squares (PLS) path modeling.



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A. Data Collection

The target population was executives and operation managers in some reputed companies who have specialist knowledge of manufacturing, purchasing, selling, and information-related processes within their organizations. Thequestionnaires were distributed among all members of the target population and asked them to supply the answers against the questionnaires.

B. Measurement of Construct

Three indexes namely green policy, green shipping practices and green marketing were included in the internal green practices variable. These three indexes are patterned after those used by Yang et al. (2013). A 3- indicator developed by Yang et al. (2013) were used to measureexternal green collaboration. Respondents were asked to indicate the importance of greencollaboration with suppliers, green collaboration with partners and green collaboration withcustomers. A 2- indicator expanded by Yang et al. (2013) were adopted to assess companies' green performance. Respondents were asked to indicate the importance of reduction ofpollutants and decline in green costs. Customer's satisfactions were measured using three indicators fostered by Yang et al. (2013) - quality of service, productivity and corporateprofits. Respondents were asked to rate their customer's satisfaction.

C. Statistical Analysis

The proposed investigation was carried out using a descriptive-correlational method. All measurement indicators were assessed for validity and reliability within a measurement model context and common model bias was assessed to ensure that the indicators consistently measured what they were supposed to measure. Descriptive statistics were computed to ensure that the study variables were sufficiently normally distributed. Correlations were computed to establish

bivariate relationships among the study variables. The theoritical model was then calculated following a structural equation modeling methodology using smart PLS software. This software creates goodness of fit indexes that were used to define how well the theoretical model fits the data. The software also generates standardized coefficients that were used to assess support for the study hypotheses.

IV. RESULTS

A. Indicators Assessment Process

Several experts and professors of business management working in universities and reputed industries assessed thequestionnaire for validity. The team of experts and professors of business management approved 30 questionnaires which were distributed in the population to assess face validity. The final questionnaire was assessed as having sufficient face validity. PLS software has the capability to investigate internal consistency reliability, composite reliability, reagents' reliability, convergent validity and divergent validity. Table 1 shows the values of Cronbach's alpha and composite reliability. As can be seen, thevalues of Cronbach's alpha coefficients for all components are greater than 0.7, indicating that the model has good internal consistency reliability. All values of composite reliability were larger than 0.7, indicating for all first and second order variables were larger than 0.7, indicating goodmodel fit. Factor loadings for all indices were higher than 0.7, so there was no need toremove any questionnaire item from the model.

Factor Loading	Indicators	Variable	Factor Loading	Indicators	Variable
0.98	Green	External Green	0.91	Green	Internal Green
	Collaboration	Collaboration		Policy	Practices
	With				
	Suppliers				
0.91	Green	Alpha	0.89	Green	Alpha
	Collaboration	Coefficient: 0.90		Shipping	Coefficient:
	With Partners			Practices	0.92
0.90	Green	Composite	0.90	Green	Composite
	Collaboration	Reliability:		Marketing	Reliability:
	With	0.90			0.94
	Customers				
		Average			Average

Table 1:



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		Variance: 0.89			Variance: 0.82
0.86	Quality Of	Customer's	0.91	Reduction of	Green
	Service	Satisfaction		Pollutants	Performance
0.88	Productivity	Alpha	0.92	Decrease in	Alpha
		Coefficient:		Green Costs	Coefficient:
		0.86			0.82
0,91	Corporate	Composite			Composite
	Profits	Reliability: 0.92			Reliability:
					0.91
		Average			Average
		Variance: 0.81			Variance: 0.86

In relation to convergent validity, the extracted average variance was examined with respect

to the amount of the extracted average variance for all variables. As this result was larger than 0.5 so convergent validity of the model was confirmed.

Using the method of of Fornell and Larcker (1981), divergent validity was examined and the result is shown in Table 2. This involves first calculating the square root of amounts of AVE (average variance) and then replacing the obtained values on the diagonal matrix (latent variable correlation). The square root of average variance for the main variables of the study in the main diagonal matrix was larger than the correlation between variables in the boxes of the lower-left diagonal. Thus it can be stated that the study variables in the model had more interaction with their indices than with indices of other variables; hence the divergent validity of the model was confirmed.

Table 2. Matrix Assessing Divergent	t Validity Following Fornell & Larcker (1981) (Latent Variable Correlations:
-------------------------------------	--

	External Green	Customer's	Company's	Internal
	Collaboration	Satisfaction	Green	Green
			Performance	Practices
External Green	0.95	0.00	0.00	0.00
Collaboration				
Customer's	0.89	0.96	0.00	0.00
Satisfaction				
Company's Green	0.86	0.82	0.95	0.00
Performance				
Internal	0.74	0.72	0.78	0.96
Green				
Practices				

B. Structural Equation Modeling Results

Figure 2 shows the path coefficients of the impact of internal green practices and external green collaboration on green performance and customer's satisfaction. The coefficient of determination (R2) for the dependent variable firm competitiveness is almost equal to 0.947, indicating that all aspects together could explain 0.947 of variance of the variable customer's satisfaction. Three values (0.21, 0.37 and 0.78) are considered as the standard values for weak, medium and strong values of R2. Given that 0.95 was obtained as the coefficient of determination, and comparing the three boundary values for R2, we can conclude that the model is of high predictability.



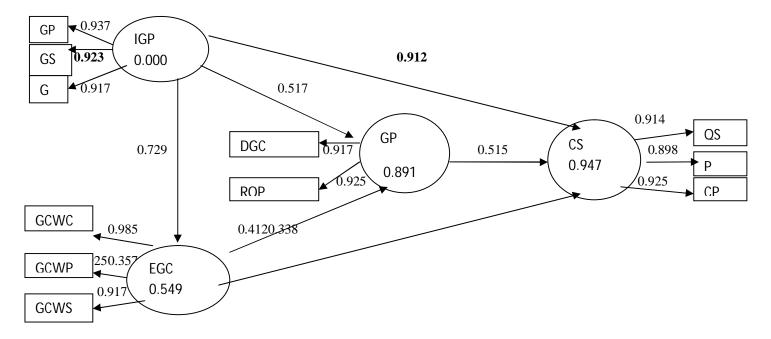
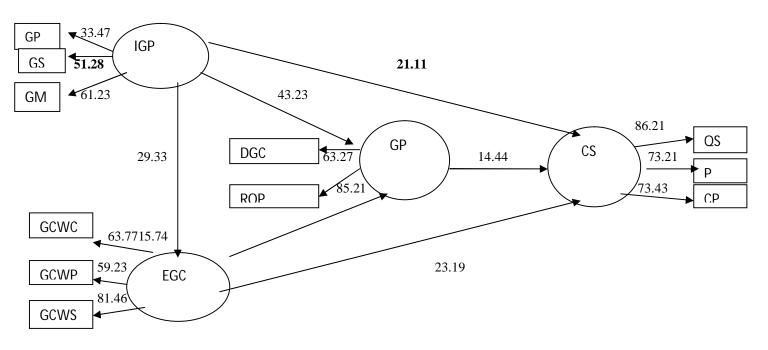


Figure 2: The research model in estimating the standard coefficients





GP: Green Policy, GS: Green Shipping, GM: Green Marketing, IGP: Internal Green Practice, EGC: External Green Collaboration, GCWC: External Collaboration With Customers, GCWP: External Collaboration With Partners, GCWS: External Collaboration With Suppliers, GP: Green performance, DGC: Decline in Green Cost, ROP: Reduction in pollutants, CS: Customer's Satisfaction, QS: Quality of Services, P: Productivity, CP: Corporate Profit.

Fig 3 Model of significant coefficients of assumptions in the research model



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The significance of coefficients (t-value) of the research model is shown in Figure 3. This model virtually tests all measurement equations (factor loading) and structural equations (path coefficients) using the t-statistic. According to this model, path coefficient and factor loading are significant at 95% confidence level if the t-value is outside the range (-1.96 to +1.96). If the t-value is within this interval, the factor loading and path coefficient are not significant. Path coefficient and factor loading are significant at the 99% confidence level if the t-2.58 to +2.58). The results of the t test showed that all factor loadings were significant at the 99% confidence level and played a significant role in measuring their structures.

From Figure 2 and Figure 3, it can be observed that the standardized estimates and associated *t*-values support all six hypothesized relationships which are discussed below.

C. Hypothesis 1: Internal green practice has a significant impact on external greencollaboration.

The results of path coefficient and t-statistics (Table 3 and Figures 3) show that internal greenpractice has a significant impact on external green collaboration (t-statistic is outside therange of -2.58 to +2.58). The impact of internal green practice on external green collaboration is positive and significant because the obtained path coefficient is positive. Therefore improving internal green practice will increase external green collaboration and reducing it in the organization will reduce external green collaboration.

D. Hypothesis 2: Internal green practice has a significant impact on a company's greenperformance.

The results of path coefficient and t-statistics (Table 3 and Figures 2 and 3) show that internalgreen practice has a significant impact on a company's green performance (t-statistic isoutside the range -2.58 to +2.58). The impact of internal green practice on the company's green performance is positive and significant because the obtained path coefficient ispositive. Therefore, improving internal green practice will increase the company's greenperformance and reducing it in the organization will reduce the company's greenperformance.

E. Hypothesis 3: Internal green performance has a positive and significant impact on firmcompetitiveness.

The results of path coefficient and t-statistics (Table 3 and Figures 2 and 3) show that internal green practice has a significant impact on firm competitiveness (t-statistic is outside the range -2.58 to +2.58). The impact of internal green practice on firm competitiveness ispositive and significant because the obtained path coefficient is positive. Therefore, improving internal green practice increases firm competitiveness and reducing it reduces firm competitiveness.

F. Hypothesis 4: External green collaboration has a positive and significant impact on acompany's green performance.

The results of path coefficient and t-statistics (Table 3 and Figures 2 and 3) show that external green collaboration has a significant impact on a company's green performance (t-tatistic is outside the range -2.58 to +2.58). The impact of external green collaboration on acompany's green performance is positive and significant because the obtained path coefficientis positive. Therefore, improving external green collaboration increases the company's greenperformance and reducing it in the organisation reduces the company's green performance.

G. Hypothesis 5: External green collaboration has a positive and significant impact on firmcompetitiveness.

The results of path coefficient and t-statistics (Table 3 and Figures 2 and 3) show that external green collaboration has a significant impact on firm competitiveness (t-statistic isoutside the range -2.58 to +2.58). The impact of external green collaboration on firmcompetitiveness is positive and significant because the obtained path coefficient is positive. Therefore, improving external green collaboration increases firm competitiveness and reducing it in the organization reduces firm competitiveness.

H. Hypothesis 6: Green performance has a positive and significant impact on customer's satisfactions.

Table 5: Direct Effects, i-Statistics and Research Hypotheses Results					
Hypothesis	Standardized	T-Statistics	Significance	Accept or	
	Path			Reject the	
	Coefficient			Hypothesis	
Internal Green	0.729	29.33	Sig<0.05	Not rejected	
Practices					

Table 3: Direct Effects, t-Statistics and Research Hypotheses Results



□ □ External Green				
Collaboration				
Internal Green	0.517	43.23	Sig<0.05	Not rejected
Practices				
Green				
Performance				
Internal Green	0.912	21.11	Sig<0.05	Not rejected
Practices				
\Box \Box Customer's				
Satisfaction				
External Green	0.338	15.74	Sig<0.05	Not rejected
Collaboration				
Green				
Performance				
External Green	0.357	23.19	Sig<0.05	Not rejected
Collaboration				
\Box \Box Customer's				
Satisfaction				
Company's Green	0.515	14.44	Sig<0.05	Not rejected
Performance				
\Box \Box Customer's				
Satisfaction				

The results of path coefficient and t-statistics (Table 3 and Figures 2 and 3) show that acompany's green performance has a significant impact on customer's satisfaction (t-statistic isoutside the range -2.58 to +2.58). The impact of a company's green performance on customer's satisfaction is positive and significant because the obtained path coefficient is positive. Therefore, improving the company's green performance increases customer's satisfaction and reducing it in the organization reduces customer's satisfaction. According to the results of path coefficient and t-statistics (Table 3 and Figures 2 and 3), acompany's green performance has a significant impact on customer's satisfaction (t-statistic isoutside the range -2.58 to +2.58). The impact of a company's green performance on customer's satisfaction is positive and significant because the obtained path coefficient is positive. Therefore, improving the company's green performance increases customer's satisfaction and reducing it in the organization reduces company's green performance on customer's satisfaction is positive and significant because the obtained path coefficient is positive. Therefore, improving the company's green performance increases customer's satisfaction and reducing it in the organization reduces customer's satisfaction.

V. CONCLUSION

A sample of company executives and operationmanagers provided data that were used to assess this GSCM model. All study indicators weredetermined to be reliable and valid and the measurement model fit the data well. Results of the structural equation modeling analysis supported all hypotheses. Internal green practicewas positively associated with external green collaboration and green performance. Internalgreen practice was positively associated with customer's satisfaction. External greencollaboration was positively associated with green performance and customer's satisfaction. Green performance was positively associated with firm competitiveness. The green supplychain strategy, which includes internal green practices and external green collaboration, is aviable, effective strategy for directly improving customer's satisfaction which, in turn, improvesfirm competitiveness. Green supply chain philosophy and associated practices have been successfully integrated at the supply chain level as well as the organizational level.

Our main investigation was to analyze the effect of internal green practices and external green collaboration on customer's satisfaction. We found that success at organizational performance level and customer's satisfaction requires internal green practices as well as external green collaboration. Our results demonstrated that internal green practices and external green collaboration diminish the firm's green costs, decrease the amount of greenhouse gases, sewage, noise pollution, wastes and hazardous materials.



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From this investigation we can conclude that firms can increase their customer's satisfaction by implementing green policy, green shipping practices and green marketing.

The present study has some limitations. This study is limited by its small sample size and the fact that we cannot guarantee that the information provided by the participants was completely accurate. Future research should include the additional measure of performance, such as the operational performance of the firm and the overall performance of the green supply chain.

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