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# Hydroxyapatite Synthesis using Chemical Precipitation Method and Finding out the presence of the Functional Groups Present using FTIR

Devender Kumar Singh<sup>1</sup>, Naveen Kumar<sup>2</sup>

<sup>1,2</sup>Department of Mechanical Engineering, Guru Ram Das Institute of Management and Technology, Uttarakhand Technical University

**Abstract:** This study the synthesis of Hydroxylapatite has been carried out and which is a normally available mineral type of calcium apatite having equation  $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ . The chemical precipitation method for synthesis of Hydroxyapatite (HAp), because it is one of the best methods of all available methods and also availability of the functional groups such as Ca, P and OH is found using Fourier Transformation Infrared Spectroscopy (FTIR).

**Keywords:** Hydroxyapatite (HAp), chemical precipitation method, FTIR test.

## I. INTRODUCTION

Hydroxylapatite, additionally called Hydroxyapatite (HAp), is a normally available mineral type of calcium apatite having the equation  $\text{Ca}_5(\text{PO}_4)_3(\text{OH})$ , is generally denoted as  $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$  to signify that the unit cell contains two substances. Hydroxylapatite is the hydroxyl end individual from the unpredictable apatite gathering. The  $\text{OH}^-$  particle can be supplanted by fluoride, chloride or carbonate, creating fluoro-apatite or chlor-apatite. This bioceramic,  $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ , can be combined by numerous wet substance and mechano-concoction strategies. The sol-gel course is turning into a remarkable low-temperature system to create ultra fine and unadulterated earthenware powders. As of late, hydroxyapatite powders and coatings have been effectively blended by the sol gel method. The procedure parameters have been enhanced to deliver high virtue hydroxyapatite.

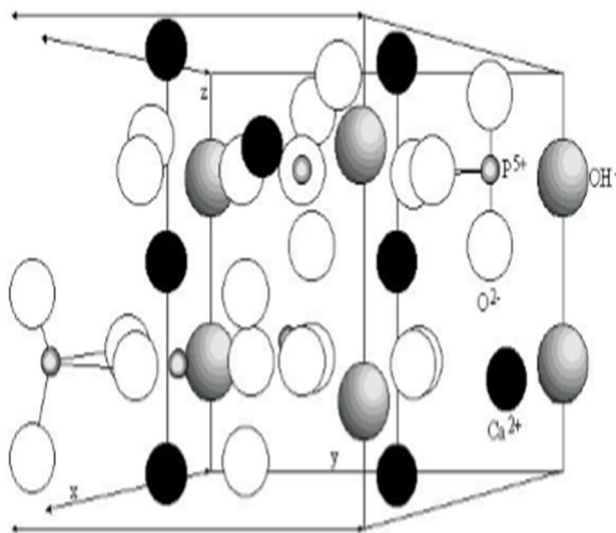


Fig. 1 Crystal Structure of Hydroxyapatite

Hydroxyapatite ( $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ ) structure comprises of calcium encompassed by phosphate and hydroxyl gathering. It solidifies in a hexagonal framework with the accompanying crystallographic parameters [19]:

$$a = 9.418 \text{ \AA}, c = 6.881 \text{ \AA}, b = 120^\circ.$$

HAp's crystallographic structure comprises of a semi minimized pressing of phosphate gatherings, which shape two kinds of passages parallel to pivot C, in which the  $\text{Ca}(2+)$  particles are found. One of the apatitic structure's fundamental qualities is to permit countless, which leave the crystallographic structure unaltered and is appeared in above figure.

## II. LITERATURE SURVEY

Hap blend is completed utilizing numerous Method, however picking the correct method is more vital. The virtue of Hap is likewise one of the critical parameter. The following study gives different methods used to synthesis Hap and its overview.

Zhonglishi, Xin Huang et.al. [3] exhibited their examination work to assess cell biocompatibility of HAP nanoparticles with measurement of 20nm and 80nm. These particles were incorporated and their impacts were seen on osteoblast like MG-63 cells. In light of the hypothesis of basic micelle focus, to manage the extent of Hap particles hexadecyl trimethyl ammonium bromide was utilized. In their examination, they utilized human osteoblast like MG-63 cell line. Trizol reagent was utilized for the planning of RNA from refined cells. Information was examined utilizing SPSS 13.0 programming. Consequences of the investigation portrayed the shape to be circle like of nanoparticles and normal width was observed to be 20+-5 and 80+-12 nm. At long last the nanoparticles with breadth 20nm were observed to be the best at advancing cells development and occupying cell apoptosis. M.H.Fathi, A.Hanifi [4] presented their investigation of orchestrating the Hap nanoparticles. The primary concentration was to utilize the solgel method for synthesization. Despite the fact that utilizing solgel procedure bringing about staggering expense of crude materials and hydrolysis of phosphates. So this issue was comprehended without even a second's pause. The general population enjoyed this examination pointed the applications in dental and orthopedic. Solgel technique was connected at various temperatures running from 80 degree to 700 degree Celsius. Great match was in this manner acquired in the scope of 600 to 700 degree Celsius. In the de-dividing of solgel arranged powder and JCPDS standard for hydroxyapatite in the terms of power and position of pinnacles. At long last it was inferred that morphology and crystalline level of the acquired nano powder relies upon sintering temperature and time. H.Arami, M.Mohajerani et.al. [5] Displayed the synthesis of Hap nanoparticles utilizing microwave illumination method. In this examination, examination on the size and morphology of the Hydroxyapatite one dimensional nanostructures was finished. Impacts of cityl trimethyl ammonium bromide (CTAB) had been considered as development controlling operator on measure and effectively utilized as a cationic delicate layout for synthesization. Transmission electron microscopy was portrayed to acquire nanoparticles of hydroxyapatite by their size and morphology. X-beam diffraction outline was considered to look at the pinnacles of polluting influences and no debasement top was found in the test chart. Uses of electromagnetic vitality was limited with the end goal that all vitality consumed by bound water and there was no impact on free water. Aftereffects of the examination affirmed the arrangement of high virtue and all around solidified Hap nanoparticles amid brief time microwave warming. Li-yun Cao, Chuan-bo Zhang et.al.[6] displayed their investigation in deciding the reasonable Method to integrate the nanoparticles of Hydroxyapatite. Ultrasonic illumination was utilized as a part of precipitation technique and further described by X-beam diffraction and filtering electron microscopy for assurance of morphology and crystallization of arranged nano particles. It was likewise observed that expansion of carbamide is useful for the arrangement of Hap. At that point by the use of Arrhenius connection between development rate and temperatures of nano particles, actuation vitality of 59.9 KJ/mole was gotten. Needle like nanoparticle of Hap was acquired by ultrasonic illumination method. Burcu Cengiz, Yavuz Gokce et.al. [7] Substantiated their examination to blend nanoparticles of Hap by presenting calcium phosphor arrangement and recreated body liquid arrangement. As the ideal size, structure and morphological attributes were getting to be harder to acquire. So these two arrangements were utilized and exact outcomes were gotten. Precipitation was in this manner used to get nanoparticles of Hap utilizing reenacted body liquid (SBF) and CaPtris arrangement and more exact outcomes were acquired. Consistencies in precious stones were seen. Feichen, Zhou-Cheng Wang et.al. [8] displayed synthesization of Hap or Chitosan nano composites in their work. It was observed that nano structures of chitosan composites will have the best bio restorative properties in biomechanical and biomaterial applications. Arrangement of chitosan nano composites with homogeneous microstructures were the primary focal point of the introduced contemplate. Fluid arrangements were utilized for synthesization. T.Dedourkova, J.Zelenka, et.al. [9] Introduced their thought in breaking down the precious stone morphology and size of Hap particles by nuclear power microscopy and X-beam plate axis framework. Hap was thought to be the best implantable material on account of its profile similarity, bioactivity and osteoconductivity however because of its fragility it was some way or another making issues. So in their investigation the materials were shaped by the wet precipitation technique. A few totals and circle like nanoparticles of distance across 30-50 mm were acquired utilizing X-beam diffraction. Affirmed structure of Hap to be hexagonal. M.S.Djozic, V.B.Miskovic-Stankovic, et.al. [10] Introduced in their study, the electrochemical combination of Hap particles. The entire examination was done galvanostatically from homogeneous arrangement. In their further work, impacts of connected current thickness, pH estimation of arrangement, on confront piece, crystallite size, morphology and warm qualities were examined on Hap nanoparticles. Strong state response and wet precipitation method were utilized and they found that bio-movement this arrangement extend, resorption, and so forth are near those of material properties of characteristic bones. A.Farzadi, M.Solati-Hashjain et.al. [11] exhibited their work amalgamation of nanoparticles of Hap with the point of decreasing orchestrate time and arrangement of more homogeneous structure in biphasic



calcium phosphate bio-earthenware production. The arrangement of nano crystalline HA/beta tri calcium phosphate composites was done or helped by microwave blend technique. SEM was utilized for the morphological attributes and structure was researched as hexagonal. It was reasoned that by changing beta-TCP %, bio-resorbability of powders of calcium phosphate can be controlled.

### III. MATERIAL AND METHOD

#### A. Hap Synthesis Using Chemical Precipitation Method

The synthetic concoctions are bought from Sunbio Dehradun of Sigma Aldrich make. These synthetic compounds were acquired in light of the writing overview. These synthetic concoctions are as per the following

- 1) Calcium Hydroxide ( $\text{Ca}(\text{OH})_2$ )
- 2) Ortho phosphoric corrosive ( $\text{H}_3\text{PO}_4$ )

#### B. Experimental Procedures

- 1) The accompanying method is taken after to combine the Hap
- 2) The identical weights for the above synthetic concoctions are ascertained.
- 3) A two typical standard arrangement is set up for every one of these synthetic concoctions and after planning these arrangements are put away in compartments.
- 4) The arrangements containing  $\text{Ca}^{+}$  and  $\text{Po}$ -are estimated such that the last item should contain Ca/P proportion 1.67.
- 5) In the starting the arrangement containing  $\text{Ca}^{+}$  is taken in 500 ml borosilicate glass and kept it on attractive stirrer with attractive bar in the container.
- 6) Then the arrangement containing  $\text{Po}$ -is put drop by drop and rotational speed of attractive bar must be kept up at 900 rpm.
- 7) The turn is proceeded for two hours and this arrangement is kept for 24 hrs for aging.
- 8) After 24 hrs this is sifted utilizing 1 number channel paper and the washed it with de-ionized water (least 1 liters is utilized).
- 9) Then this is kept in autoclave for 2hrs.
- 10) After calcinations, these materials are put away in hermetically sealed jug.
- 11) FTIR test is done.
- 12) SEM tests are done.

#### C. Hap Synthesis

The following chemical reactions were carried out and in these reactions rotational speed of magnetic bar, aging, drying and calcinations parameters kept constant, but the remaining variants are shown in table 4.1.

Table 1 Reaction parameters (reactants and Temperature)

S. No	REACTION	TEMPERATURE ( $^{\circ}\text{C}$ )
1	$\text{Ca}(\text{OH})_2 + \text{H}_3\text{PO}_4$	Room
2	$\text{Ca}(\text{OH})_2 + \text{H}_3\text{PO}_4$	40
3	$\text{Ca}(\text{OH})_2 + \text{H}_3\text{PO}_4$	60
4	$\text{Ca}(\text{OH})_2 + \text{H}_3\text{PO}_4$	80
5	$\text{Ca}(\text{OH})_2 + \text{H}_3\text{PO}_4$	100

#### D. Aging

In literature the sol-gel method generally used to make hydroxyapatite, required to keep larger period of time and temperature of the antecedent arrangement has been observed to be two basic factors in building up the apatitic stage. Proper aging is to be required to finish the substance response amongst calcium and phosphorus ingredients. Amid the concoction response amongst Calcium and Phosphorus ingredients. This compound is the subsequent apatite stage after Calcination. Required time of 24 hr or longer is by and large detailed in writing as required to frame an alluring moderate compound. Cai et al. matured the sol at room temperature for whatever length of time those seven days.

Liu et al. considered the aging impact on the arrangement of apatite stage regarding both aging time and temperature. Their outcomes demonstrate that aging time is significantly lessened as aging temperature increments. For the instance of 24 hr aging, calcined gels demonstrate the nearness of little measure of  $\beta$ -tricalcium phosphate. They presumed that long haul warm aging was not ideal for apatite development.

This experimental arrangement is kept for 24 hrs of aging. In the wake of aging the utilizing channel paper the gel is sifted and washed intensely utilizing de-ionized water for a couple of minutes. At that point it is kept for calination.

#### E. Calcination

A solidified period of HAp is formed upon calcination. The required time dry the gel was estimated between 420<sup>0</sup> C to 550<sup>0</sup>C by Lopatin et.al. They observed that the fast crystallization occurs amid the progress from the nebulous gel to take shape HAp at a temperature around 460<sup>0</sup>C. This temperature is then considered as the progress temperature. Liu et al. demonstrated the XRD example of gels calcined at various temperatures. They observed that the solidified HAp stage began to show up at a temperature as low as 350 degree C, which is lower than those announced in writing for elective sol-gel method to HAp by 200 – 300<sup>0</sup>C [49]. In our investigation we kept the HAp gel in autoclave for two hours. At that point the Powder framed is airtight bottle.

#### F. Ftir - Fourier Transformation-Infrared Spectroscopy

The aggregate interior vitality of an atom in a first guess can be settled into the entirety of rotational, vibrational and electronic vitality levels. Infrared spectroscopy is the investigation of collaborations amongst issue and electromagnetic fields in the IR locale. In this otherworldly locale, the EM waves for the most part couple with the sub-atomic vibrations. At the end of the day, a particle can be eager to a higher vibrational state by retaining IR radiation. The likelihood of a specific IR recurrence being consumed relies upon the real cooperation between this recurrence and the atom. When all is said in done, a will be emphatically ingested if its photon vitality corresponds with the vibrational vitality levels of the atom. IR spectroscopy is in this way a ground-breaking method which gives unique mark data on the compound sythesis of the example. FTIR spectrometer is found in most systematic research facilities.

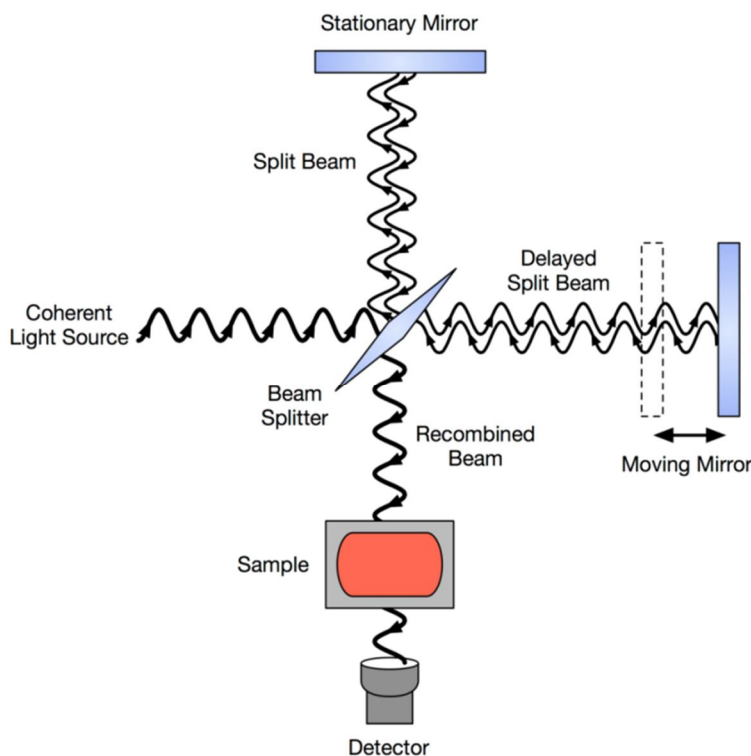


Fig. 2 Working principle Fourier Transformation-Infrared Spectroscopy

#### G. Specimen Preparation

The potassium bromide (KBr) is kept for drying in broiler for 2 hrs and its blended with the powder who's utilitarian gatherings are to be found in 300:1 proportion (KBr/testing powder).

When it is blended and powdered, at that point pellet is set up with the assistance of pressure driven press which is for the most part intended for making example for FTIR testing just alongside KBr pass on set. A 10 bar weight is connected and pellet is made. This pellet is kept for testing. KBr bite the dust set with pressure driven press is appeared in Fig. 4.2



Fig. 3 KBr die set with hydraulic press

#### H. Testing

PerkinElmer Spectrum FTIR testing hardware is appeared in Fig. 4.3 is utilized for FTIR examination/Testing. This hardware is associated with PC to see the outcomes utilizing Perkin Spectrum programming. The accompanying advances are followed in testing.

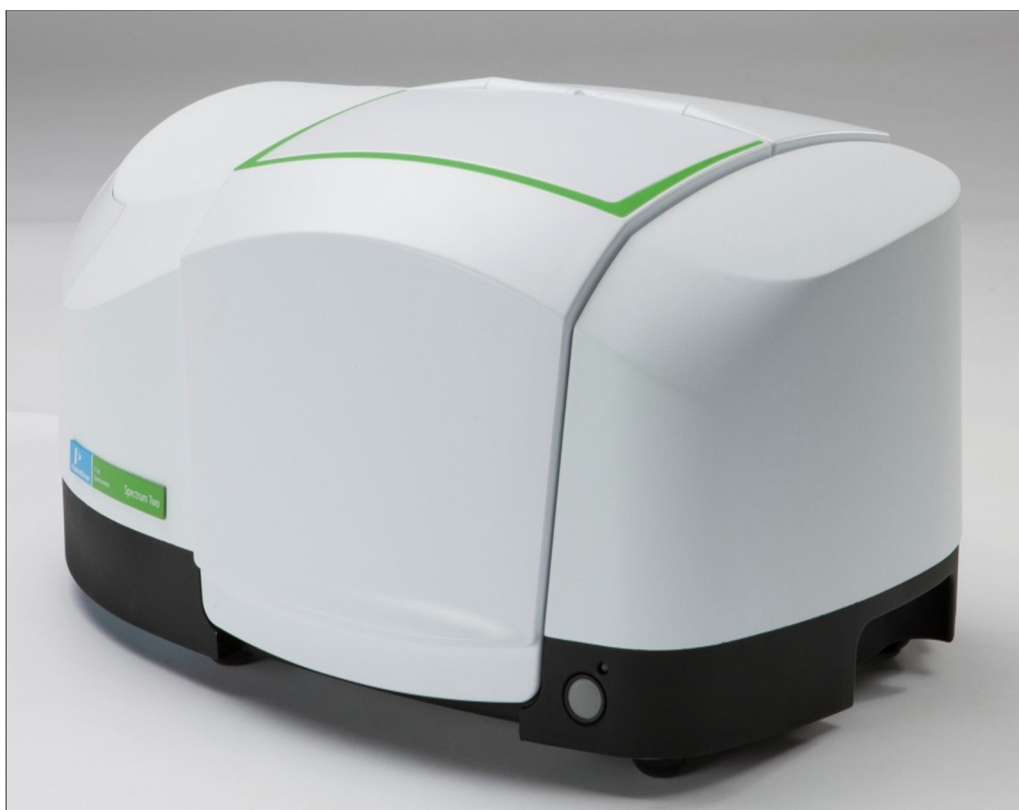


Fig. 4 PerkinElmer Spectrum FTIR testing equipment

- 1) Switch on the hardware for least 6-8hrs, with the end goal that the types of gear vitality levels are preset.
- 2) Place the pellet holder in the gear.
- 3) Check the vitality level utilizing Spectrum programming. At that point set the example name and set foundation in the product. If not the outcomes got are not legitimate outcomes.
- 4) Then put the example in the pellet holder and sweep. The acquired outcomes is contrasted and the practical gatherings.

#### IV. RESULT AND DISCUSSION

The test outcomes were examined beneath.

For test 1, the responses between Calcium Hydroxide and Ortho-Phosphoric corrosive were completed at room temperature and keeping up pH esteem 4.7. In the wake of aging took after by drying and calcinations. FT-IR test is led and results are appeared in Fig

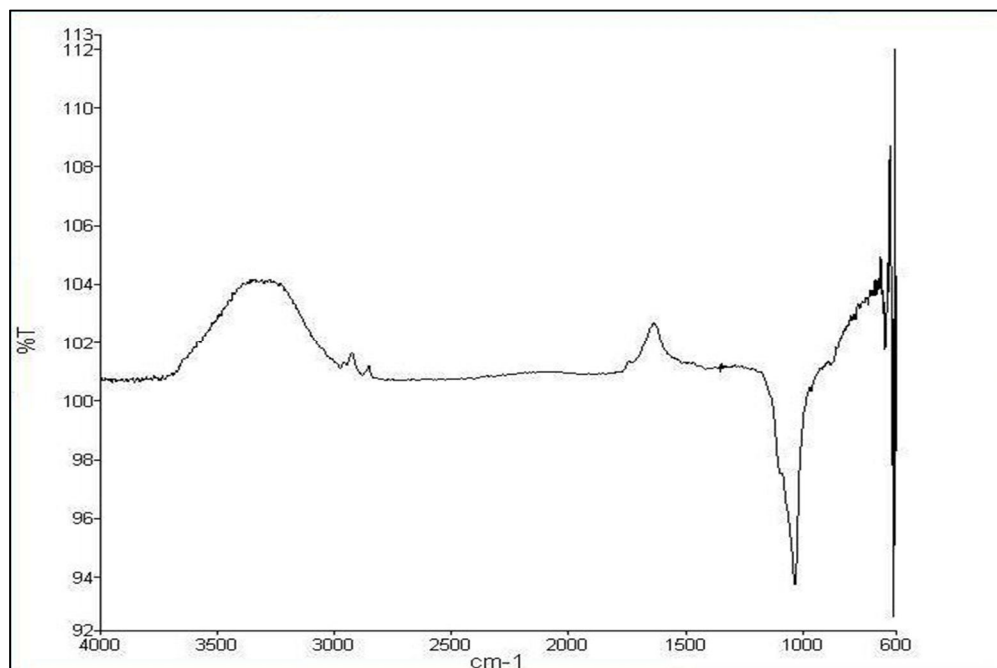


Fig. 5 FTIR result for sample 1

From the diagram it has been observed that HAP utilitarian gatherings were available and it is contrasted and the writing and it is affirmed.

For test 2, the responses between Calcium Hydroxide and Ortho-Phosphoric corrosive were done at 40o C and keeping up pH esteem 4.7. Subsequent to aging took after by drying and calcinations. FT-IR test is led and results are appeared in Fig. From the diagram it has been observed that HAP practical gatherings were available and it is contrasted and the writing and it is affirmed.

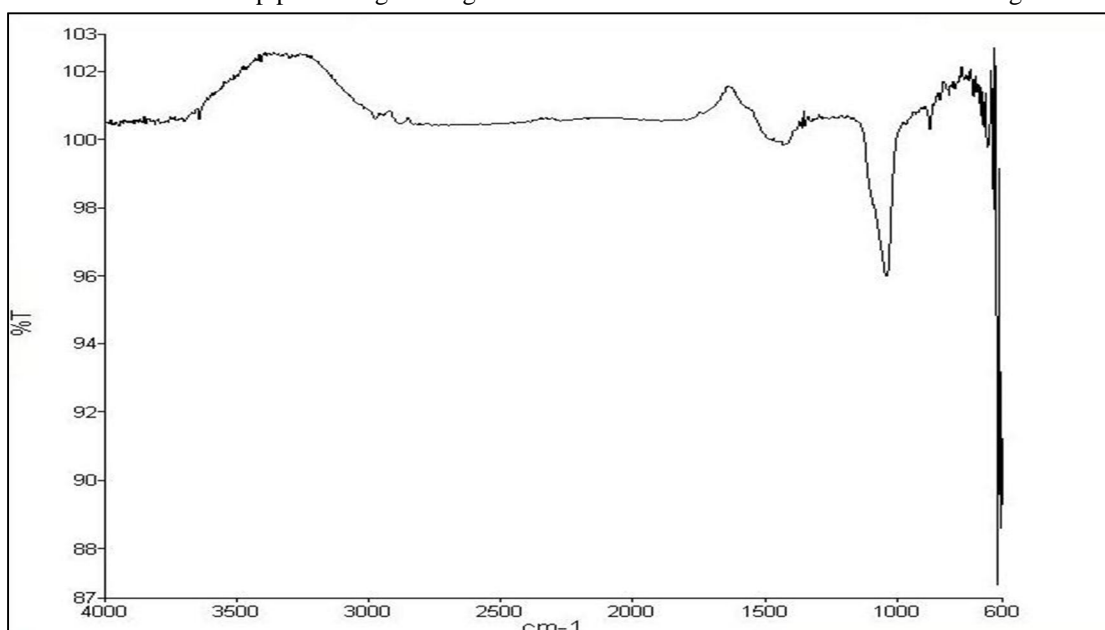


Fig. 6 FTIR results for Sample 2

For test 3, the responses between Calcium Hydroxide and Ortho-Phosphoric corrosive were done at 40o C and keeping up pH esteem 4.7.

Subsequent to aging took after by drying and calcinations. FT-IR test is directed and comes about are appeared in Fig. From the diagram it has been observed that HAp practical gatherings were available and it is contrasted and the writing and it is affirmed.

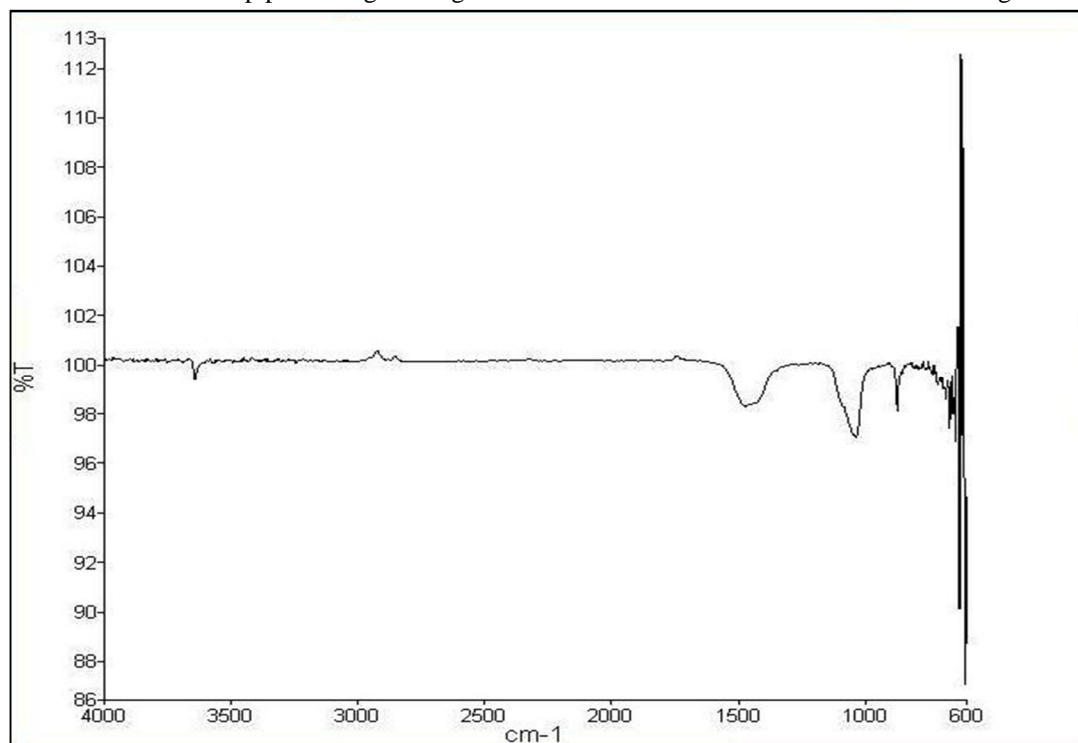


Fig. 7 FTIR results for Sample 3

## V. CONCLUSION

Hydroxyapatite was synthesized by chemical precipitation method using different chemical reactions and temperatures at pH of 4.7. The HAP samples were aged for 12 hrs at room temperature and calcined for 2 hours at in Autoclave. Then made into powder and stored in airtight bottle. The most findings of this work are as follows:

- A. The as prepared HAP powder contains broad peaks of HAp (from FTIR results). This contains all the required functional groups which corresponding to HAp.
- B. In these combinations of reactions, the reactions with Calcium hydroxide and Orthophosphoric acid combination yield best results as compared with any other reactions.

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