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International Journal For Research in  
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# INTERNATIONAL JOURNAL FOR RESEARCH

IN APPLIED SCIENCE & ENGINEERING TECHNOLOGY

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**Volume:** 12    **Issue:** 1    **Month of publication:** January 2024

**DOI:** <https://doi.org/10.22214/ijraset.2024.58032>

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# Copper Nano Particles Decorated CNMs from Plant Fiber as Superconducting Material

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**Abstract:** The negative dielectric constant has been attracting attention of many researchers due to its significant applications viz. superconductor, in this present work, carbon nano materials (CNM) have been synthesized from plant fiber (cotton) for the negative dielectric constant 'meta-materials' study. The synthesized CNM was decorated with copper nano particles confirmed with the XRD. Whereas obtained material is a mixture of amorphous and graphitic carbon, confirmed by Raman spectroscopy. SEM and TEM images of the carbon filaments indicates that the CNF have 30 to 50 nm thicknesses with 357.3 nm diameters while decorated copper nano particles are in between 50-70 nm range in size respectively. The obtained materials show very poor microwave absorption, however the negative dielectric constant value observed is  $-100000 \times 8.85 \times 10^{12}$  in the frequency range of  $1.54 \times 10^9$  Hz to  $1.35 \times 10^{10}$  Hz. This outstanding material nominates itself as an excellent superconducting material.

**Keywords:** Carbon Nano Materials, Meta-materials, Microwave absorption, Negative dielectric constant, Superconducting material.

## I. INTRODUCTION

Many researchers have focused their efforts on materials exhibiting positive dielectric constants or permittivity [1-3]. Materials with positive dielectric constants are poor conductors of electricity, functioning as insulators that impede the flow of current. These materials find applications in various electronic devices, with those featuring low dielectric loss utilized for novel capacitance to achieve high-density energy storage. Additionally, high dielectric constant materials are employed in semiconductors to enhance performance and reduce device size [4-5].

In contrast, negative dielectric constant materials, often referred to as 'meta-materials', have garnered significant attention due to their exotic properties.

These materials have diverse applications, including the production of high-temperature superconductors, use in optical devices, electrically tunable microwave devices, and the creation of negative refractive index materials [6-17]. Despite the promising potential of negative dielectric constant materials, there is limited literature available on this subject.

The negative dielectric permittivity of polyvinyl difluoride nano-composites induced by carbon nano-fibers (CNF) was studied. It revealed that the negative permittivity increases with the growing amount of CNF, achieving a remarkable -2500 negative dielectric permittivity with 5% CNF at 5 kHz [18].

Similarly, the investigation of negative dielectric permittivity using antimony tin oxide ceramics revealed similarities in dielectric loss to that observed in plasma [19]. The negative dielectric constant properties of barium titanate/Nickel meta-composites confirmed that 35.56% Nickel content was necessary to achieve negative permittivity and permeability in BaTiO<sub>3</sub>/Ni composites [20].

The exploration of the negative permittivity and electromagnetic shielding performance of silver/silicon nitride meta-composites suggested a shift in composite conductivity characteristics from hopping conductivity to metal-like conductivity as the percentage of silver increased [21].

Similar studies on La<sub>0.8</sub>Co<sub>0.2</sub>-xEuTiO<sub>3</sub> nano-rods, exhibited a maximum negative dielectric constant of -78.68 and a dielectric loss of -202.84.

Currently, a limited number of researchers are exploring negative dielectric constants using carbon nanomaterials (CNM) derived from renewable sources such as plant fibers. These CNMs boast excellent electrical, mechanical, thermal, optical, chemical, and catalytical properties, combined with their lightweight and high surface area [22-27].

In the current study, CNMs are synthesized using plant fibers, specifically cotton, adding to the growing body of research in the field of negative dielectric constants.

## II. EXPERIMENTAL

The utilized materials comprised plant fibers, specifically commercial cotton. All the chemicals used were sourced from SDFCL and employed without undergoing additional purification processes.

### A. Synthesis of Carbon Nano Materials (CNM's)

To prepare CNMs, cotton fibers underwent treatment with KOH followed by loading of copper and pyrolysed at 650°C in the presence of an inert gas using a Horizontal furnace. Mukherjee *et. al.* has provided a comprehensive explanation of the pyrolysis method for synthesizing CNMs from plant-based precursors [29-31].

### B. Characterization

The sample underwent characterization through various techniques, including Scanning Electron Microscopy (SEM), Transmission Electron Microscopy (TEM), X-Ray Diffraction (XRD), and Raman Spectroscopy. Surface morphology of the CNMs was examined using a Hitachi S-4300 instrument for SEM imaging. The compositional and crystallographic structure of CNMs was studied through TEM imaging, recorded with a JEOL JEM-1011 microscope at an accelerating voltage of 100 kV. The XRD pattern, elucidating the crystallographic structure, was obtained using an X'Pert Philips instrument with a range of  $2\theta$ : 2.0000  $\leftrightarrow$  80.0000°, employing Cu-K $\alpha$  radiation ( $\lambda=1.54056 \text{ \AA}$ ). Raman spectroscopy was employed to investigate the structure and crystalline phases of the sample, conducted using a Jobin Y'von Labram spectrometer with a laser excitation wavelength of 633 nm and a spectral resolution of <1.5 /cm. Microwave absorption (MA) studies for all prepared samples were performed using an N5249A PNA-X Vector Network Analyzer (VNA) over the frequency range of 9 kHz to 8.5 GHz. Dielectric constant was measured at ambient temperature to study dielectric property using an 85070-dielectric probe software (version E07.01.08) on an Agilent Technology N5221A MY514110A09.90.17 apparatus.

## III. RESULT AND DISCUSSION

### A. SEM

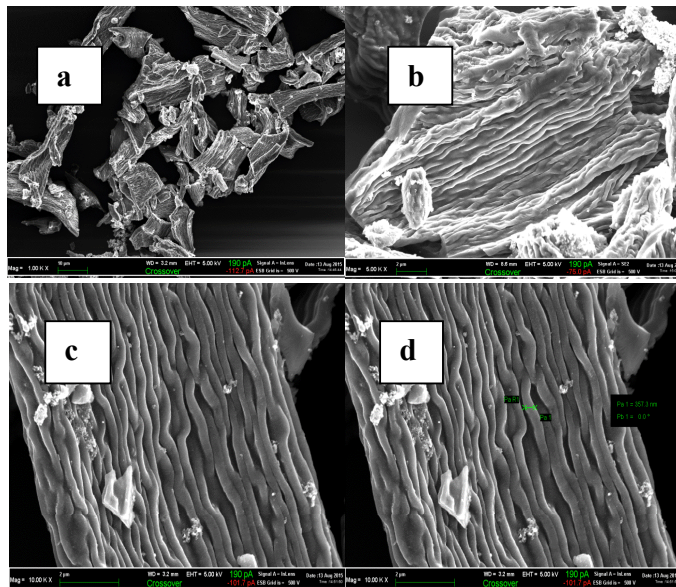


Fig. 1 SEM images of CNM samples a-d

The SEM characterization is illustrated in Fig. 1. The images (a) and (b) revealed that the prepared sample takes the form of flakes. Image (c) provides a distinct view of the synthesized materials, displaying an original crest-like peculiar design and a fiber-like structure on the carbon surface. This observation is attributed to the material's preparation from plant fiber, evident in the image where numerous fibers are visibly interconnected. Additionally, Image (d) depicts carbon filaments with a diameter of 357.3 nm, and their thicknesses fall within the range of 30 to 50 nm.



**B. TEM**

Figure 2 presents the TEM image of the prepared CNMs sample, revealing the in-situ generation of metal nano-catalysts uniformly dispersed across the entire carbon surface. Additionally, the image illustrates that the metal particles are embedded on the carbon surface, exhibiting sizes within the range of 50-70 nm.

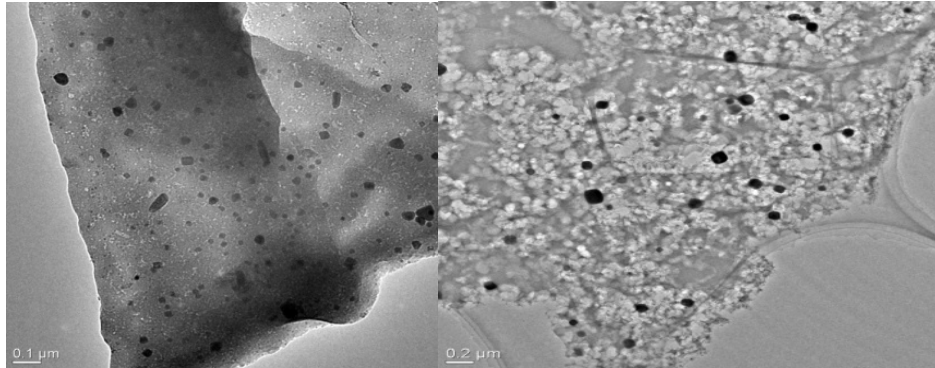


Fig. 2TEM images of CNM sample

**C. Raman Spectrograph**

The Raman spectrograph in Figure 3 exhibits two prominent peaks at 1349  $\text{cm}^{-1}$  and 1504  $\text{cm}^{-1}$ . The G band at 1479  $\text{cm}^{-1}$  corresponds to the in-plane vibrational mode involving  $\text{sp}^2$  hybridized carbon atoms in the graphene sheet, while the D band at 1231  $\text{cm}^{-1}$  signifies the presence of structurally defected or disordered out-of-plane vibrational modes involving  $\text{sp}^3$  carbon atoms. Notably, the D band exhibits a higher intensity than the G band, indicating the breakdown of  $\text{sp}^2$  hybridized carbon atoms and their transformation into  $\text{sp}^3$  hybridized carbon atoms. The ratio of the D/G band intensities suggests a higher prevalence of defective carbon compared to  $\text{sp}^2$  hybridized carbon atoms.

Furthermore, a broad peak observed at 2648  $\text{cm}^{-1}$  in all samples, varying in intensity, signifies the presence of amorphous carbon in the samples [32-33].

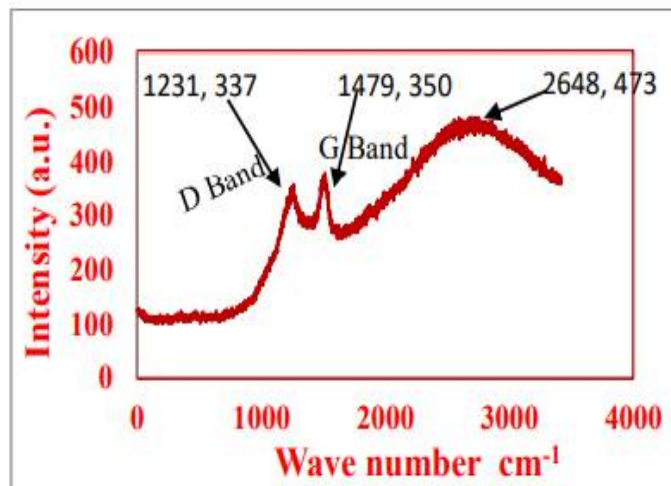


Fig.3.Raman spectrograph of synthesized CNM sample

**D. X-Ray diffraction (XRD)**

X-ray Diffraction (XRD) stands as a crucial and valuable tool for nanomaterials characterization. Figure 4 displays the XRD graph for the prepared CNMs sample. The CNMs graph data was collected for  $2\theta$  ranging from 10 to 80 degrees with a step size of 0.02 degrees. The initial peak observed near  $2\theta = 11.40^\circ$  corresponds to Graphene Oxide (GO), while the broad peak at  $2\theta = 23.20^\circ$  signifies the presence of Reduced Graphene Oxide (RGO) [34].

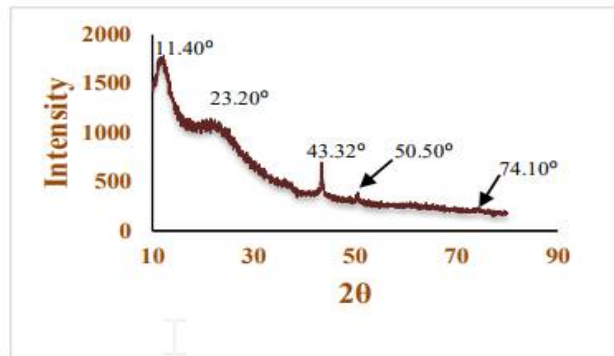


Fig.4.SEM images of CNM sample

Three additional peaks were observed at  $2\theta$  values of  $43.32^\circ$ ,  $50.50^\circ$ , and  $74.10^\circ$ . These obtained values were compared with the standard powder diffraction card of JCPDS, copper file No. 04-0836, as detailed in Table 1. The analysis indicates that the prepared CNMs sample exhibits the presence of adorned copper nanoparticles with (1, 1, 1), (2, 0, 0), and (2, 2, 0) planes, respectively [35].

Experimental obtained CNM diffraction angle [ $2\theta$ in degree]	Standard powder diffraction card of JCPDS, copper file No. 04-0836
43.32	43.297
50.341	50.433
74.108	74.130

Table 1.Comparison study of obtained CNM diffraction angle and Standard powder diffraction card of JCPDS

E. Microwave absorption

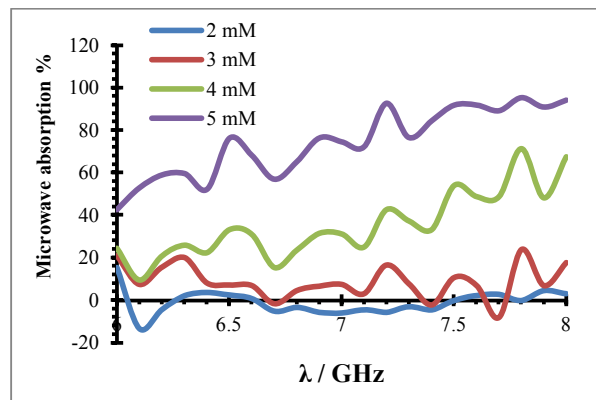


Fig.5.Microwave absorption study graph of synthesized CNM sample form 2-8 GHz frequency range.

The MA study of the synthesized materials was conducted using a VNA in the 2-8 GHz frequency range, corresponding to the S and C bands, with varying thickness from 2 to 5 mm as depicted in Figure 5. The S and C bands are utilized in applications such as surface ship radar, weather radar, Bluetooth, wireless LAN, long-distance radio telecommunication, RADAR, and satellite communication. The MA results for the 2 mm thickness sample, illustrated in graph 2, indicate a notably poor outcome with negative values. On the other hand, the 3 mm thickness sample demonstrates positive results, closely approaching 5-8% MA across the entire 2-8 GHz frequency range. Sample with thicknesses of 4 mm and 5 mm exhibit more satisfactory outcomes, with MA percentages ranging from approximately 20-60% and 40-75% for the 2-8 GHz frequency range, respectively.

**F. Dielectric constant**

The dielectric constant is defined as the ratio of the material's permittivity ( $\epsilon'$ ) to the permittivity of vacuum. Permittivity is measured in Farads per meter (F/m or  $F \cdot m^{-1}$ ), and the permittivity of vacuum, also known as the dielectric constant, is represented as  $8.85 \times 10^{-12}$  F/m. Typically, permittivity is also referred to as the relative permittivity of materials, signifying the materials' capacity to gather and store energy in the form of electrical charge within the polarization of the medium.

$$K = \epsilon_r = \epsilon_m / \epsilon_0$$

Where Dielectric constant ( $K$ ) = Relative Permittivity ( $\epsilon_r$ ) = Permittivity of Material ( $\epsilon_m$ ) / Permittivity of Vacuum ( $\epsilon_0$ ). Synthesized sample was tested for dielectric property with help of dielectric probe which gives the result in the form of real part permittivity ( $\epsilon'$ ) and dielectric loss ( $\epsilon'' / \epsilon'$ ). The imaginary part permittivity calculated as shown below.

$$\epsilon'' = (\epsilon'' / \epsilon') \times \epsilon'$$

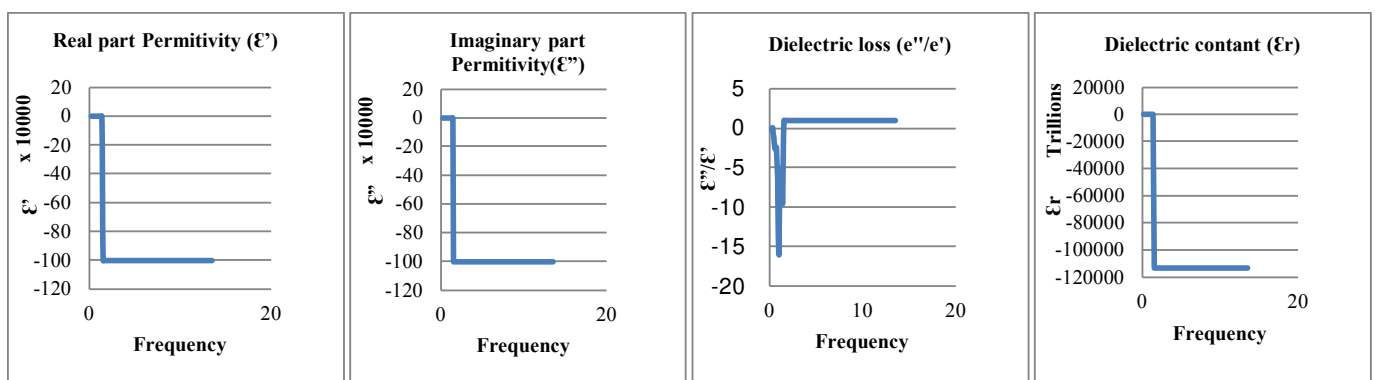


Fig.6. Real part Permittivity ( $\epsilon'$ ), Imaginary part Permittivity ( $\epsilon''$ ), Dielectric loss ( $\epsilon''/\epsilon'$ ), Dielectric constant ( $\epsilon_r$ )

The real part of permittivity ( $\epsilon'$ ) signifies the stored electrical energy within a material, while the imaginary part of permittivity ( $\epsilon''$ ) indicates the loss of electrical energy. The dielectric loss factor ( $\epsilon'' / \epsilon'$ ) serves as a measure of the material's power loss relative to the stored power. The dielectric constant of the synthesized material was assessed at ambient temperature across a frequency range from  $10^8$  to  $10^{10}$  Hz, as illustrated in Figure 6.

The real part of permittivity for the prepared sample exhibited positivity from  $2.1 \times 10^8$  Hz to  $1.41 \times 10^9$  Hz, transitioning to negative permittivity from  $1.54 \times 10^9$  Hz to  $1.35 \times 10^{10}$  Hz. The lowest observed permittivity value was -1000000 within the frequency range of  $1.54 \times 10^9$  Hz to  $1.35 \times 10^{10}$  Hz. The imaginary part of permittivity displayed similar values or trends to those observed in the real part of permittivity.

The dielectric loss of the obtained sample manifested negative values from  $2.1 \times 10^8$  Hz to  $1.41 \times 10^9$  Hz, and within the frequency range of  $1.54 \times 10^9$  Hz to  $1.35 \times 10^{10}$  Hz, a constant value of 1 was observed. The dielectric constant of the presented materials in this work demonstrated excellence, with the observed values, as shown in Figure 6, being  $-1000000 \times 8.85 \times 10^{12}$ .

**IV. CONCLUSION**

The CNMs were synthesized using a plant-based precursor (cotton) through the pyrolysis or carbonization method. Analysis through SEM and TEM confirmed that the resulting carbon materials exist in a nano form, featuring a diameter of 357.3 nm and tubular structures with thickness ranging from 30 to 50 nm. These carbon particles are adorned with metal nanoparticles, each having a size between 50-70 nm. Both Raman spectrograph and XRD affirmed the presence of crystalline and amorphous CNM, with copper nanoparticles (as per the Standard powder diffraction card of JCPDS, copper file No. 04-0836) uniformly distributed across the carbon surface. Despite exhibiting low microwave absorption performance, the prepared material showcases exceptional negative dielectric permittivity and dielectric constant values, positioning it as an outstanding candidate for superconducting materials.

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