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# Investigation into the Factors Impacting the Hardness of Water

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**Research Question:** *To what extent does temperature impact the hardness of 10 ml of regular beach water at a maintained pH?*

## I. INTRODUCTION

'Hard' water is water with a high mineral content in the form of ions, especially metals such as calcium and magnesium. While hard water may not be extremely dangerous for human consumption, it can pose a problem in industrial or even home applications. The metal ions in hard water can precipitate out and cause problems in conducting or storing vessels like pipes and tanks. This process, termed "scaling" can cause inefficiencies such as reduced flow rates and pressure drop increases in chemical processes which would need to be combated by energy-intensive solutions, which would result in largely increased energy costs. This can have a drastic long-term impact on industries and the environment as a whole. Many solutions to limit water hardness exist such as RO (Reverse Osmosis) filtration. However, this process is also extremely cost and energy-intensive. However, RO systems are not extremely sustainable due to their large water demand, the requirement for a high-pressure system, and the impact of the hard water on the RO membrane itself. As such, RO systems are not the most optimal solution to this problem.

Therefore, this paper aims to research an alternative energy-efficient, long-term solution to the problem. This investigation aims to investigate the relationship between temperature and water hardness in order to determine if increasing the temperature is an efficient method of mitigating the impacts of hard water on industrial equipment.

## II. AIMS

For the investigation to be deemed successful a few parameters must be met.

- 1) A clear relationship must be determined between the temperature of the solution and the concentration of  $\text{Ca}^{2+}$  ions present.
- 2) This relationship must be represented through a mathematical equation that depicts the trend observed.
- 3) If the desired relationship is not observed, then an alternative solution must be proposed to the given problem.

## III. PLANNING

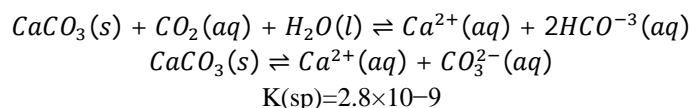
The study was well planned through an action plan (see appendix). The plan involves activities such as labs, research, ordering materials and more set by date.

## IV. BACKGROUND INFORMATION

By heating hard water solid deposits of  $\text{CaCO}_3$  (Calcium Carbonate) can form. These solid deposits are called "scale" and has the potential to raise the costs (monetary and energy) of heating water, clog pipes, reduce the life of equipment, and lower the efficiency of electric and water heaters. There are two main types of hard water: temporary hard water, and permanent hard water.

### A. Temporary Hard Water

Temporary hard water mainly consists of calcium ( $\text{Ca}^{2+}$ ) and bicarbonate ( $\text{HCO}_3^-$ ) ions. By heating temporary hard water Bicarbonate ions will decompose into water ( $\text{H}_2\text{O}$ ), carbonate ions ( $\text{CO}_3^{2-}$ ), and carbon dioxide ( $\text{CO}_2$ ). The produced  $\text{CO}_3^{2-}$  ion then reacts with other ions in the solution and this leads to the formation of insoluble compounds, for example,  $\text{CaCO}_3$  and  $\text{MgCO}_3$ . Increasing the temperature of temporary hard water, with its resultant decomposition of the bicarbonate ion, signifies a shift in the equilibrium equation (shown below). The high temperature causes the equilibrium to shift to the left, causing precipitation of the initial reactants.



The precipitation of the initial reactants leads to white scaling observed in boiling containers along with mineral deposit buildups in water pipes. These can possibly lead to inefficiency and even explosion by overheating. Since CaCO<sub>3</sub> is relatively insoluble (as shown by its solubility constant of 2.8 x 10<sup>-9</sup>), it is not completely dissolved back into the water and can be extracted through separation techniques such as filtration. As such, this type of hard water is deemed ‘temporary’ as the ions can be displaced in the water and extracted easily.

### B. Permanent Hard Water

In contrast, permanent hard water is composed of anions in high concentrations for example the sulfate ion SO<sub>4</sub><sup>2-</sup>. It’s regarded as permanent as in contrast to temporary hard water, it can’t be softened as easily as boiling and precipitating out mineral ions. However, it is still possible to soften permanent hard water. Soap scum seen in bathtubs is also caused by permanent hard water. The Ca and Mg cations in Permanent hard water react with soap to form insoluble compounds which are then deposited on the edges of the tub. The reason why soap does not form well and lather in hard water is also due to the reaction between cations in hard water and the soap itself.

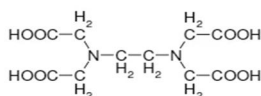
### C. The Water Hardness Scale

Hardness as CaCO <sub>3</sub> mg/l	Ca mg/l	Clark Degrees	French Degrees	German Degrees	Hardness Levels
0 – 50	0 – 20	0 – 3.5	0 – 5	0 – 2.8	Soft
51 – 100	21 – 40	3.6 – 7.0	6 – 10	2.9 – 5.6	Moderately soft
101 – 150	41 – 60	7.1 – 10.5	11 – 15	5.7 – 8.4	Slightly hard
151 – 200	61 – 80	10.6 – 14.0	16 – 20	8.5 – 11.2	Moderately hard
201 – 300	81 – 120	14.1 – 21	21 – 30	11.3 – 16.8	Hard
Over 300	Over 120	Over 21	Over 30	Over 16.8	Very hard

### D. Titration

Titration is a chemical procedure that aims to determine the concentration of a solution (called the analyte) by measuring an exact volume of the analyte and reacting it with the exact volume of another standard solution (the titrant). In titration, the point at which a suitable amount of titrant has been added to react exactly with the analyte is known as the endpoint or the equivalence point. This occurs when the moles of titrant and analyte are equal according to the balanced equation and are marked by a colour change. The equivalency point is the moment at which the reaction is concluded. The concentration of the analyte can be determined using the balanced chemical equation for the reaction, which takes into account the volume and concentration of the titrant at the equivalency point. In analytical chemistry, titration is a common method for figuring out how much acid, base, and other components are in a solution.

### E. EDTA Titration/Complexometric Titration



Structure of EDTA

The quantitative analytical method known as complexometric titration forms stable complexes with a chelating agent, usually ethylenediaminetetraacetic acid (EDTA), to ascertain the concentration of metal ions in a solution. Until all of the metal ions have reacted, the complexing agent solution is gradually added to the sample solution containing the metal ions. The endpoint of the titration is indicated by an indicator, which often changes colour once all of the metal ions have formed complexes. The concentration of the metal ions in the sample solution can be precisely determined by measuring the volume and concentration of the complexing agent solution added and understanding the stoichiometry of the complex formation. In analytical chemistry, complexometric titration is widely used to measure the concentrations of different metal ions, offering important insights into the compositions of solutions and chemical reactions.

*F. Wider Impact of the Study*

As previously mentioned, the main impact of this study would be on industries. If the study confirms that increasing temperature can indeed reduce the Calcium Ion concentration, this method can be adapted to large-scale industries. By reducing the hardness of water and consequently mitigating scaling the lifespan of industrial equipment can be extended. Scaling can also increase energy consumption due to the reduced efficiency of heating systems. By mitigating the impacts of water hardness, energy can be saved on a large scale. This can also have additional benefits for the environment.

A further impact of this study would be the contribution towards developing less expensive and more energy-efficient methods for managing water hardness compared to traditional methods like Reverse osmosis treatment, which is costly, energy-intensive, and unsustainable in the long run. The study’s findings could lead to more sustainable water management practices in industries, contributing to the broader goal of environmental conservation and sustainability.

**V. VARIABLES**

Fig 1.1 Variable Table

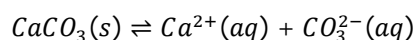
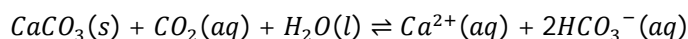
	Variable	How is this variable being controlled/manipulated/measured?	Why is it being controlled/manipulated/measured?
Measured Variable	Water Hardness	Water hardness will be measured in German degrees. German degrees are measured in the concentration of $Mg^{2+}$ or $Ca^{2+}$ ions (in ppm) relative to 10mg of $CaCO_3$ .	German degrees are being used as they are an industrial form of measuring water hardness and the data collected in the form of German degrees will allow me to compare my readings to those of other secondary research.
Independent Variable	Temperature	The temperature will be measured using a thermometer and maintained using a heating plate.	As the temperature increases, consequently the Bicarbonate ions will decompose into water ( $H_2O$ ), carbonate ions ( $CO_3^{2-}$ ), and carbon dioxide ( $CO_2$ ). The higher the temperature, the more the reactants will decompose.
Constant Variable	Concentration of $Mg^{2+}$	The concentration of $Mg^{2+}$ Ions in the water sample will be controlled by precipitating all the ions in excess NaOH solution before conducting the titration and then filtering the precipitate white $Mg(OH)_2$ out.	If left in the solution, the $Mg^{2+}$ ions will also react with the EDTA in the solution and increase the titre value. Precipitating the $Mg^{2+}$ ions is necessary to ensure that they do not participate in the reaction.



	Buffer solution	The buffer solution will be kept constant as NaOH of pH 10. 5ml will be used in every titration.	NaOH will be used as it will maintain an optimal pH for the reaction.
	Concentration of EDTA	The concentration of EDTA will be kept constant at 0.01mol/dm <sup>3</sup> . The EDTA solution will be standardised in excess before performing the titration.	The concentration of EDTA if fluctuating, will impact the calculations of the concentration of Ca <sup>2+</sup> ions later in the investigation. To ensure reliability, it must be controlled.
	Concentration of Indicator	The concentration of the indicator will be kept constant at 0.0001mol/dm <sup>3</sup>	The concentration of the indicator must be controlled. If the concentration increases or decreases it will take more or less titrant to completely change the colour resulting in inaccurate readings.
	Water sample	The water sample will be kept constant as seawater. It will be collected in excess and stored.	Since seawater is being used, by collecting the sample on different days could change its composition due to natural phenomena. A change in the composition of the water will result in different readings obtained.

### VI. HYPOTHESIS

It can be predicted that as the temperature of the solution increases, the Ca<sup>2+</sup> concentration will decrease with a relationship of negative correlation. This can also be seen through a decrease in the mean titre observed. This is because as the temperature increases the Bicarbonate ions (HCO<sub>3</sub><sup>-</sup>), which make up the majority of water hardness, will decompose into water (H<sub>2</sub>O), carbonate ions (CO<sub>3</sub><sup>2-</sup>), and carbon dioxide (CO<sub>2</sub>). The produced CO<sub>3</sub><sup>2-</sup> ion then reacts with other ions in the solution, this leads to the formation of insoluble compounds such as CaCO<sub>3</sub> and MgCO<sub>3</sub>. This change will lead Ca<sup>2+</sup> ions that were initially participating and contributing towards water hardness to become insoluble compounds and no longer contribute. These new compounds will not react with the EDTA titre used in the titration. This can also be seen in the reaction below:



$$K(sp)=2.8 \times 10^{-9}$$

At higher temperatures, the equilibrium of this reaction shifts towards the left creating more insoluble products. CaCO<sub>3</sub>'s insolubility can be seen by the solubility constant.

### VII. MATERIALS

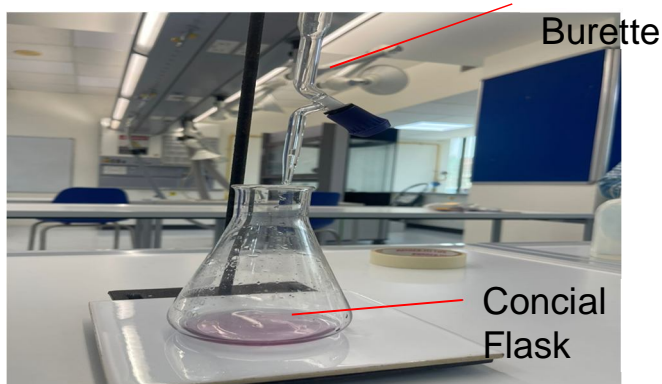
Fig 2.1 Apparatus

Apparatus		
Name	Capacity	Units
Heating Pad	-	1
Thermometer	-	1
Conical Flask	250ml	2
Filter paper	-	10 sheets
Burette	100ml	1
stirrer	-	1
Beaker	100ml	3
Conical Flask	750ml	1

Fig 2.2 Chemicals

Chemical		
Name	Concentration	Amount
EDTA	0.01 mol/dm <sup>3</sup>	500ml
EDTA	0.05 mol/dm <sup>3</sup>	500ml
NaOH	0.1mol/dm <sup>3</sup>	70ml
Eriochrome black T (EBT) indicator	0.01 mol/dm <sup>3</sup>	30ml
Hard Water	-	1L

### VIII. EXPERIMENTAL SETUP



## IX. METHODOLOGY

### A. Preparing Concentrations

#### 1) Dissolving EDTA

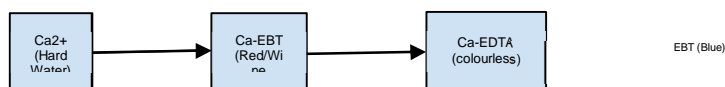
- 1.4614g of EDTA powder is weighed on a weighing scale
- The EDTA powder is then added to a 250ml beaker along with distilled water.
- The beaker is placed on a magnetic stirrer and the stirrer is activated.
- NaOH pellets are then added to the beaker slowly while continuously checking the pH using pH paper until a pH of 8 is achieved. A pH of 8 is required to allow the solution to dissolve as EDTA is a nonpolar substance and cannot dissolve in water (which is polar).
- Once at a pH of 8, the powder must dissolve entirely to achieve a clear solution. Once this is observed it will be transferred into a 500ml volumetric flask and filled with water.

#### 2) NaOH

- Calculate the amount of NaOH needed to achieve a pH of 10. Measure 0.04g of NaOH on a weighing scale
- Transfer to the beaker and dissolve in a minimal amount of water
- Once dissolved completely transfer to volumetric flask and fill with water.

### B. Titration

- 10ml of hard water is added to a conical flask and then placed on a heating pad with a thermometer placed in the flask. The hard water is heated to 40°C. The conical flask is labelled '40'
- To precipitate the Mg ions in the solution 5ml of 0.1mol/dm<sup>3</sup> NaOH(aq) is added to form white Mg(OH)<sub>2</sub>(s).
- Formula:  $Mg_{(Aq)}^{2+} + NaOH_{(aq)} \rightarrow Mg(OH)_{2(s)}$
- The white solid Mg(OH)<sub>2</sub>(s) is then filtered out.
- The burette is filled with a standard solution of EDTA.
- 3 drops of Eriochrome black T (EBT) indicator are added to the conical flask. A colour change to wine/purple is seen.
- EDTA is added from the burette to the conical flask until the indicator changes colour to pale blue, indicating that the endpoint has been reached.



- The volume of EDTA used is recorded.
- The water hardness in German degrees is then calculated
- The steps above are repeated with the different temperatures allocated (25°C, 55°C, 70°C)

### C. Data:

#### 1) Observations:

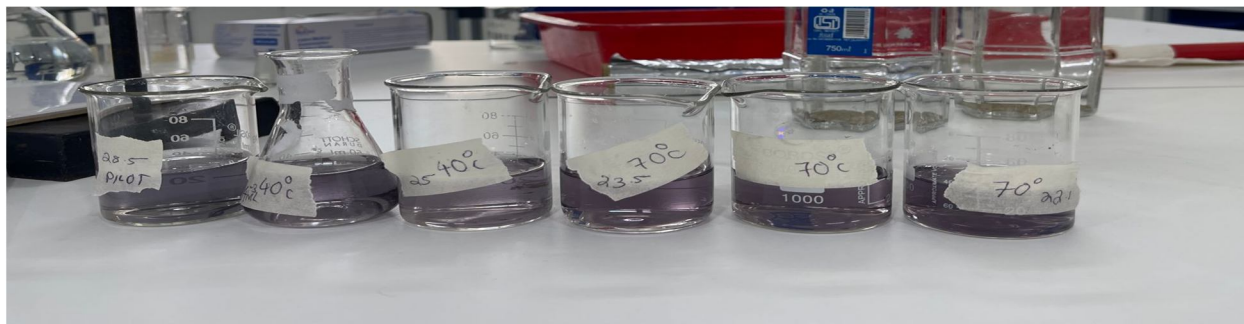


Fig 3.1 Raw Data Table

Temperature t/°C	concentration of EDTA mol/dm <sup>3</sup>	volume of hard water ml	Titre 1 ml	Titre 2 ml	Titre 3 ml	Mean titre ml
25	0.001	5	29.5	30.2	36.6	32.1
40	0.005	10	25	24.3	24.7	24.7
55	0.001	5	28.6	27.9	28.2	28.2
70	0.005	10	23.5	22.1	22.8	22.8

Fig 3.2 Processed Data Table

Temperature t/°C	concentration of EDTA mol/dm <sup>3</sup>	volume of hard water in ml	Mean titre/ml	number of moles of Ca <sup>2+</sup> n/mol	Mass of Ca <sup>2+</sup> mg	Concentration of Ca <sup>2+</sup> mg/L	Water hardness degree (German)
25	0.001	5	32.1	0.00003	1.284	256.80	Very Hard
40	0.005	10	24.7	0.00012	4.940	494.00	Very Hard
55	0.001	5	28.2	0.00003	1.129	225.87	Very Hard
70	0.005	10	22.8	0.00011	4.560	456.00	Very Hard

2) Sample Calculation:

SAMPLE CALCULATION

$$Ca^{2+} + H_2EBT_{(in)}^- \longrightarrow CaEBT^- + 2H^+$$

(blue) (red)

$$CaEBT^- + 2H^+ + EDTA^{4-} \longrightarrow CaEDTA^{2-} + H_2EBT^-$$

(red) (blue)

ratio of Ca<sup>2+</sup> : EDTA<sup>4-</sup>  
1 : 1

no of moles of Ca<sup>2+</sup> = no of moles of EDTA<sup>4-</sup>  
no of moles of Ca<sup>2+</sup> = concentration × volume  
no of moles of Ca<sup>2+</sup> = 0.001 × 32.1 × 10<sup>-3</sup>  
= 0.00031

mass of Ca<sup>2+</sup> (mg) = 0.00031 × 40 × 10<sup>3</sup>  
mass of Ca<sup>2+</sup> (mg) = 1.284g

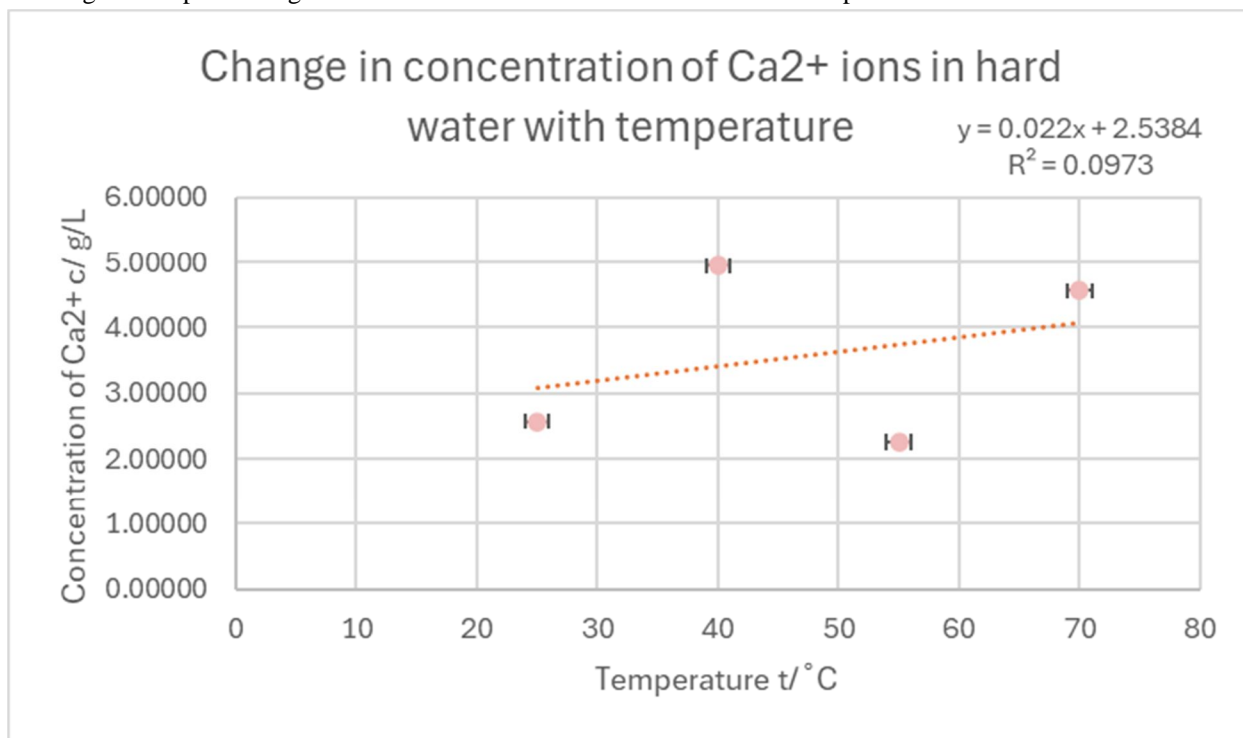
Concentration of Ca<sup>2+</sup> (mg/L) = 1.284 × 200  
Concentration of Ca<sup>2+</sup> (mg/L) = 256.8 mg/L

by water hardness scale: 120mg/L above is very hard water. Thus, the water is very hard.



3) Graph:

Fig 3.3 Graph - Change in concentration of  $\text{Ca}^{2+}$  ions in hard water as temperature increases



### X. ANALYSIS OF DATA

In the graph above, a rough relationship between the temperature and the concentration of  $\text{Ca}^{2+}$  can be seen. The points in the graph, when looked at as a whole, can be seen as having no correlation at all which is further proven by the low  $R^2$  value and trendline that does not touch any of the data points. However, when further analysed it can be seen that trials conducted in the same concentrations of titre (refer to Fig 3.2) showcase a trend of negative correlation in which the  $\text{Ca}^{2+}$  Concentration decreases as the temperature increases. This is in line with the hypothesis which stated that:

It can be predicted that as the temperature of the solution increases, the  $\text{Ca}^{2+}$  concentration will decrease with a relationship of negative correlation. This can also be seen through a decrease in the mean titre observed.

Both the reduction of the mean titre and the decrease in  $\text{Ca}^{2+}$  concentration are evident in the processed data table for values with the same concentration of titre. The data agreeing with the hypothesis suggests that as the temperature of the hard water increases, Bicarbonate ions that contribute largely towards water hardness, decompose into carbonate ions, water and carbon dioxide. These further form insoluble calcium compounds like  $\text{CaCO}_3$  which then no longer contribute to the hardness of the water. However, qualitative observations such as the absence of any solid precipitate suggest that this process did not occur as  $\text{CaCO}_3$  being an insoluble compound should ideally have been a visible solid. In contrast, this can also be due to the fact that the volume of the hard water was extremely low.

### XI. CONCLUSION

In conclusion, the data collected aligns with the hypothesis with a certain degree of error. While the colour change seen in the titration was prominent, the data views major inconsistencies which can be caused by the changing concentration of the titre. The relationship observed in the data indicates a positive correlation, the exact relationship cannot be deduced from the data due to inconsistencies. Consequently, the data suggests that as the temperature of hard water increases, the hardness of the water decreases as the concentration of  $\text{Ca}^{2+}$  ions also decreases.

#### A. Evaluation

Large discrepancies can be seen in the data. While the titration was performed accurately, the use of 2 different concentrations of EDTA solution was used due to the fact that the titre volumes obtained were too large for even small volumes of the titrant.

Thus for greater accuracy, a higher concentration of EDTA solution ( $0.5\text{mol/dm}^3$ ) was used. This in turn led to discrepancies where the concentration of  $\text{Ca}^{2+}$  was also shown to be much larger where the concentration was higher.

In addition, no solid precipitate was formed unlike written in the hypothesis. Since it was hypothesised that insoluble solid compounds would form as the temperature increases (as seen in the Ksp value), a solid precipitate was expected. The absence of this precipitate indicates that these insoluble solid compounds were not formed and the change in the concentration of hard water was completely arbitrary and not in line with the reasoning predicted.

Furthermore, due to a lack of materials, the experiment was not conducted using a calibrated water bath where the temperature would be controlled and maintained. Instead, the solution was heated to 5-6 degrees Celsius above the listed temperature and then cooled slightly while being transported to the burette and titrated. This leads to a scope of error as in actuality the solution was overheated and more of the reactants became products.

### B. Extension

A possible extension of this experiment could be an investigation into other factors impacting water hardness such as pH or environmental factors. In large water bodies, rain washes away mineral ions in the soil replacing them with H ions. This makes the water rich in hydrogen and in turn, acidic (soft). Alternatively, in relatively dry environments moisture evaporates leaving minerals in the solid making the water rich in minerals such as Calcium and Magnesium and in turn alkaline or hard. This relationship could further be studied using hard water samples from different environments with different pH levels. The  $\text{Ca}^{2+}$  or  $\text{Mg}^{2+}$  ion concentration of these water samples could then be compared to determine the impact of environmental factors on water hardness in the region.

In addition, another experiment could be conducted to determine methods to reduce water hardness in industries to increase efficiency and prevent the corrosion of pipes. Currently, the processes of Reverse Osmosis (RO) and Distillation are most commonly used to treat water however they are expensive and consume large amounts of energy. Easier and less expensive methods (in both energy and cost) could be researched to rid of a tenuous problem.

### CITATIONS

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### Appendix:

Fig 1. ACTION PLAN			
Step	Action taken	Resources	Deadline Date
1	Researching the basics of a complexometric titration Guiding questions: What compounds are involved in complexometric titration? What conditions are required for the standardization of EDTA?	<a href="https://w1.mtsu.edu/chemistry/chem2230/pdfs/Exp9A.pdf">https://w1.mtsu.edu/chemistry/chem2230/pdfs/Exp9A.pdf</a>	30th June, 2024
2	Conducting research on the factors impacting water hardness? What causes water hardness? How can water hardness be mitigated?	Online websites and articles.	10th July, 2024

	Precipitation of Ca <sup>2+</sup> ions		
3	Finalising a methodology	<a href="https://w1.mtsu.edu/chemistry/chem2230/pdfs/Exp9A.pdf">https://w1.mtsu.edu/chemistry/chem2230/pdfs/Exp9A.pdf</a>	15th July, 2024
4	Ordering materials and reserving the laboratory	Rochem India Labs	15th July, 2024
5	Performing one trial of the experiment in the laboratory Standardization of EDTA Pilot readings taken	Rochem India Labs	20th July, 2024
6	Performing the second trial of the experiment in the laboratory Completing first 3 sets of data collection	Rochem India Labs	30th July, 2024
7	Performing the third trial of the experiment in the laboratory Completing data collection	Rochem India Labs	5th August, 2024
8	Completing analysis of data	Rochem India Labs	10th August, 2024
9	Completing the report	<a href="#">link 1</a> , <a href="#">link 2</a> , <a href="#">link 3</a> , <a href="#">link 4</a>	17th August, 2024



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